

Review Article

Exploring the Potential of Algal Exopolysaccharides as Sustainable Jet Fuel: Environmental, Economic, and Technological Benefits

Aqsa Majgaonkar, Sandra Cyriac and Vijaya Lobo*

Department of Botany, St. Xavier's College (Autonomous) - Mumbai 400001, Maharashtra, India

*Corresponding author: vijaya.lobo@xaviers.edu

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Abstract: The growing demand for sustainable energy sources in the aviation industry has spurred interest in alternative biofuels. The algal exopolysaccharides (EPS) have emerged as a promising candidate for jet fuel production. This paper explores the potential of algal EPS as a sustainable and eco-friendly alternative to conventional jet fuels. Algal EPS offer several advantages, including their renewability, low environmental impact, and compatibility with existing jet engine technologies. Additionally, their carbon-neutral cycle, efficient water usage and ability to be cultivated on non-arable land make them an ideal source for biofuel production. The chemical properties of algal EPS can be tailored to meet the specific requirements of jet fuels, ensuring high performance, low emissions and efficient combustion. This paper discusses the potential environmental and economic benefits of EPS-derived biofuels, including their role in reducing greenhouse gas emissions, improving energy security and creating new industries. The integration of algae cultivation with wastewater treatment systems further enhances the feasibility of algal EPS as a biofuel feedstock. The paper concludes by emphasizing the significance of further research and technological advancements in making EPS-based jet fuels a viable solution for sustainable aviation fuel production.

Keywords: Aviation, Biofuel, Exopolysaccharides, Nutrient Cycling

Introduction

The aviation industry has long been a critical component of the global economy, enabling fast and efficient transportation of people and goods across vast distances. However, this essential industry has also become one of the largest contributors to global carbon emissions, primarily due to its heavy reliance on fossil fuels. As the effects of climate change become increasingly apparent, the need for sustainable solutions in aviation has never been more urgent. With growing pressure to reduce the environmental impact of air travel, researchers and industry leaders are exploring alternative sources of fuel that can replace conventional petroleum-based jet fuels. Among the promising candidates

is the use of algal exopolysaccharides (EPS), a biopolymer produced by certain species of algae that could be a game-changer in the pursuit of sustainable aviation fuels (Tan *et al.*, 2022).

Algal EPS are naturally occurring biopolymers that have attracted significant interest due to their versatile applications across various industries, including food, pharmaceuticals, and environmental remediation (Xiao & Zheng, 2016). Recent studies suggest that these EPS may also hold the key to reducing aviation's reliance on fossil fuels. The production of biofuels from algae has long been heralded as a potential solution to the growing demand for clean energy,

but the incorporation of EPS into biofuel production adds an exciting new dimension to this field. Algal EPS, which can be derived from algae grown in controlled environments, not only offer a renewable alternative to conventional fuels but also have the potential to significantly reduce the environmental footprint of jet fuel production.

The potential of algal EPS as a feedstock for sustainable aviation fuels lies in its unique characteristics. These biopolymers can be chemically modified to produce fuels with properties that are compatible with existing jet engine technologies, while simultaneously providing a renewable and biodegradable source of energy (Muthuraman & Kasianantham, 2023). Additionally, the cultivation of algae for EPS production offers significant advantages over traditional biofuel crops. Algae grow rapidly, can be cultivated on non-arable land, and do not compete with food crops for resources, making them an ideal candidate for large-scale, sustainable biofuel production (Tahir *et al.*, 2024).

Potential and Usefulness of Algal Exopolysaccharides as Jet Fuel

Algal exopolysaccharides (EPS) represent a highly promising and innovative approach to developing sustainable jet fuel. These biopolymers, secreted by various species of algae, exhibit chemical properties that make them ideal for use as a biofuel feedstock (Lutzu *et al.*, 2021). The growing demand for sustainable, eco-friendly fuel sources has highlighted the need for alternatives to traditional petroleum-based jet fuel, and algal EPS offers several advantages that could revolutionize the biofuel industry. With its renewability, low environmental impact and compatibility with existing jet engine technology, EPS-based biofuel could be a crucial player in transforming the aviation sector (Cullet *et al.*, 2009).

One of the primary advantages of algal EPS is its renewability and sustainability. Algae grow rapidly and can be cultivated in controlled environments such as photobioreactors, which are not reliant on arable land. Unlike biofuels derived from food crops, algae do not compete with food production and they can thrive in saline or wastewater conditions, thus

requiring minimal fresh water (Xiao & Zheng, 2016). This makes algal EPS a more sustainable feedstock compared to other biofuel sources. Additionally, algae can grow in regions that are unsuitable for conventional agriculture, such as deserts and coastal areas, making them an ideal crop for large-scale fuel production without competing with food supply.

The carbon neutrality of algae-based biofuels further enhances their environmental appeal. Algae naturally sequester carbon dioxide during photosynthesis, effectively “capturing” carbon from the atmosphere. When these algae are processed into EPS and used as jet fuel, the carbon emitted upon combustion is offset by the carbon absorbed during their growth, creating a net-zero carbon footprint (Khan *et al.*, 2021). This carbon cycle makes EPS-derived jet fuels a much cleaner alternative to fossil fuels, which release carbon into the atmosphere without being offset. Additionally, algae cultivation can be integrated with wastewater treatment systems, providing a dual advantage. Algae can absorb excess nutrients such as nitrogen and phosphorus from wastewater, effectively reducing water pollution and minimizing eutrophication. This natural bioremediation process enhances water quality while simultaneously promoting algal growth. The cultivated algae can then be harvested and processed into biofuels, offering a sustainable energy source. This integration not only contributes to renewable energy production but also supports environmental conservation by reducing the ecological footprint of wastewater discharge.

Another key advantage of algal EPS is their compatibility with existing jet engine technology. The chemical composition of algal exopolysaccharides can be modified to meet the specific requirements of jet fuels, including viscosity, thermal stability and combustion efficiency. This means that EPS-based biofuels can be directly integrated into existing aviation infrastructure without the need for major modifications to jet engines or fuel delivery systems (Wicker *et al.*, 2023). In addition to their environmental and technical benefits, algal EPS also offer significant water-use efficiency compared to traditional biofuel crops. Algae require far less freshwater for cultivation and certain strains can even thrive in brackish or

saline water. This reduces the pressure on freshwater resources, especially in water-scarce regions, and ensures that algal biofuel production does not exacerbate global water shortages (Gross *et al.*, 2015). Moreover, algae can be cultivated in non-arable land, such as deserts or coastal areas, further reducing the competition for resources typically used for food production. This water-use efficiency makes algal EPS an even more attractive alternative to other biofuels, which are often grown on freshwater-intensive crops (Tahir *et al.*, 2024).

The economic potential of algal EPS as a biofuel feedstock is also noteworthy. Algae can be cultivated domestically, reducing dependence on foreign oil imports and enhancing energy security. By promoting the production of algae-based biofuels, countries can diversify their energy sources and build more resilient, sustainable energy infrastructures (Dall, 2009). This could also spur the growth of new industries and job opportunities in sectors related to algae farming, biotechnology, and biofuel production, contributing to economic development in rural and underserved areas. Furthermore, the integration of algae cultivation with wastewater treatment systems could lead to cost savings by utilizing waste resources, making the overall process more economically viable (Mohsenpour *et al.*, 2021; Pires *et al.*, 2013). Finally, the aviation industry's shift toward greener alternatives is essential for reducing its significant carbon footprint. Air travel is a major contributor to greenhouse gas emissions, and replacing fossil-based jet fuel with EPS-derived biofuels could substantially reduce the sector's environmental impact. In addition to their lower carbon emissions, algal EPS biofuels have the potential to improve combustion efficiency, reduce engine wear, and lower maintenance costs. These attributes not only make EPS-based fuels an environmentally friendly option but also potentially more cost-effective in the long run (Nair & Paulose, 2014).

Algal exopolysaccharides hold great potential as a sustainable source of jet fuel. Their renewability, carbon neutrality, water-use efficiency, and compatibility with existing jet engine technologies position them as a promising solution for reducing the environmental impact of air travel. As research

continues to advance in the areas of algae cultivation, EPS extraction, and biofuel optimization, EPS-based biofuels could play a crucial role in achieving a greener, more sustainable future for the aviation industry.

Challenges and Opportunities

Yield and Scalability:

Algal EPS production is dependent on several factors, including the choice of algal species, growth conditions, and cultivation methods (Schnurr and Allen 2015). Achieving a high and consistent yield suitable for large-scale jet fuel production remains a significant challenge. Several factors influence algal biomass productivity, including strain selection, nutrient availability, light intensity and CO₂ concentration. Additionally, scaling up from laboratory conditions to industrial-scale cultivation often leads to variability in growth rates due to environmental fluctuations and contamination risks. Efficient harvesting and extraction methods are also crucial to ensure cost-effective and energy-efficient biofuel production. Addressing these challenges requires advancements in genetic engineering, optimized bioreactor designs, and improved process integration to enhance yield stability and commercial viability. The yield of EPS can vary widely depending on these variables, which makes it difficult to meet the demands of the aviation industry.

Researchers have been exploring various strategies to address this challenge. Genetic engineering and strain selection techniques are used to develop algal strains that have higher EPS production capabilities. These genetically modified strains can be optimized to produce more EPS while minimizing unwanted by-products. Additionally, advancements in closed-loop bioreactor systems, such as photobioreactors, enable precise control over environmental variables like light intensity, nutrient availability and temperature (Qin, Alam and Wang 2019). These systems can be scaled up for industrial production, allowing for better yield management and scalability.

Impurity Removal:

The purification of algal EPS is a complex process due to the co-extraction of impurities such as pigments, proteins, nucleic

acids, and other cellular components (Delattre *et al.* 2016). These impurities can negatively affect the quality and stability of jet fuel produced from algal EPS.

Advanced purification methods are being explored to target specific impurities effectively. Techniques like liquid-liquid extraction and size-exclusion chromatography can be used to selectively remove contaminants (Molavipordanjani, Tolmachev, and Hosseinimehr 2019). Liquid-liquid extraction, for example, can separate algal EPS from lipids and other hydrophobic impurities (Dupré *et al.* 2020). Size-exclusion chromatography separates molecules based on their size, allowing for the removal of larger contaminants (Cutler 2004). Combining these techniques in a well-designed purification process can result in highly purified EPS fractions suitable for jet fuel production.

EPS Modification for Fuel Compatibility:

Modifying algal EPS to ensure compatibility with hydrocarbon jet fuels is a multifaceted challenge. This requires achieving the right balance between EPS properties such as viscosity, thermal stability, and combustion efficiency, without compromising their functionality as emulsifiers, stabilizers, and rheology modifiers (Dalai *et al.* 2021). Chemical modification techniques hold promise for overcoming this challenge. For instance, chemical derivatization, such as esterification or amidation, can be used to tailor EPS properties. Esterification with long-chain fatty acids can render EPS more hydrophobic, making them compatible with hydrocarbon fuels (Pathak *et al.* 2017). These modifications can be performed while preserving the EPS's ability to function as an emulsifier or stabilizer. Fine-tuning the chemical modifications allows researchers to optimize EPS characteristics specifically for jet fuel applications, offering a versatile and customizable approach

Cost and Sustainability

The economic viability of algal EPS production and modification processes is a critical concern. Achieving cost-effectiveness while maintaining sustainability in a competitive fuel market presents a significant challenge. The production of biofuels, particularly from algae and other renewable sources, involves high initial

investment costs, including infrastructure, cultivation systems, and processing technologies. Additionally, the cost of harvesting, extraction, and refining must be optimized to compete with conventional fossil fuels. Balancing economic feasibility with environmental sustainability requires continuous advancements in biotechnology, process efficiency and policy support. Government incentives, carbon credits and innovations in bioengineering can play a crucial role in making sustainable biofuels a viable alternative in the global energy market. To address cost concerns, researchers are exploring innovative cultivation strategies. Utilizing wastewater or industrial CO₂ emissions for algal growth can reduce production costs while recycling waste streams (Razzak *et al.* 2013). Additionally, integrating algal biomass utilization into a circular economy framework, where the byproducts of algal EPS production are used for other value-added products, can enhance overall cost-effectiveness and sustainability (Alazaiza *et al.* 2022). This approach can help offset production costs and make algal EPS-based jet fuels more competitive in the market.

Regulatory and Certification Hurdles

The aviation industry is subject to stringent regulatory standards and certification processes to ensure the safety and performance of jet fuels (Rumizen 2021). Navigating these regulatory hurdles can be a lengthy and costly process. Collaboration between scientists, industry stakeholders, and regulatory bodies is crucial to streamline the certification process. By working together, standardized testing protocols for algal EPS-based jet fuels can be established, reducing the time and resources needed for regulatory approval (Capricho *et al.* 2022). Furthermore, conducting comprehensive safety assessments and providing regulators with robust data on the performance and safety of these fuels can expedite the regulatory pathway, ultimately facilitating market entry (Terrani *et al.* 2020).

Market Acceptance and Commercialization:

Convincing the aviation industry to adopt algal EPS-based jet fuels can be challenging, especially when there is a well-established infrastructure for traditional petroleum-based fuels.

Demonstrating the environmental benefits of algal EPS-based jet fuels through comprehensive life cycle assessments (LCAs) can be a persuasive approach. LCAs can quantify the reduced carbon footprint and environmental impact associated with these fuels, making them more appealing to environmentally-conscious consumers and aviation stakeholders. Furthermore, partnerships with airlines and aircraft manufacturers to conduct real-world field trials can provide tangible evidence of the feasibility and advantages of using algal EPS-based fuels, which can drive market acceptance and commercialization (Horvath 1997).

Variability in Algal EPS Composition:

Algal EPS composition can vary significantly due to factors like algal species, growth conditions, and extraction methods. This variability can hinder efforts to achieve consistent fuel performance (Xiao and Zheng 2016).

Developing standardized protocols for EPS extraction, characterization, and modification is essential for addressing composition variability. By establishing consistent methods, researchers can reduce the variability in EPS composition and make it more predictable (Sheng, Yu and Li 2010). Additionally, exploring a diverse range of algal species and conducting systematic screening to identify strains with the most suitable EPS profiles for jet fuel applications can enhance consistency and predictability in fuel performance (Shearian Sattari, Ghobadian and Gorjian 2022). This approach can help ensure that algal EPS-based jet fuels consistently meet industry standards and specifications.

Environmental and Sustainability Considerations of Algal EPS Production

Carbon Footprint Reduction

Algal cultivation for EPS production offers a more sustainable alternative to fossil fuels. Algae sequester atmospheric carbon dioxide during growth, which can offset carbon emissions when used as a feedstock for jet fuel (Zahed *et al.* 2021). This carbon-neutral or even carbon-negative aspect of algal EPS production can substantially mitigate greenhouse gas emissions (Mohan *et al.* 2022).

In a collaborative effort involving Algenol Biotech, the National Renewable Energy Laboratory (NREL), Georgia Institute of Technology, Arizona State University, and Reliance Industries, significant advancements were made in enhancing algal biomass production and refining downstream processing technologies. This multi-institutional partnership focused on optimizing cultivation systems, improving lipid extraction methods, and developing energy-efficient conversion techniques to produce biofuel intermediates, such as bio-crude. A key objective of this initiative was to minimize the carbon footprint by integrating carbon capture technologies, utilizing non-arable land for algae cultivation, and improving the overall sustainability of biofuel production. By leveraging cutting-edge research in genetic engineering, photobioreactor design, and hydrothermal liquefaction, the project contributed to making algal biofuels a more viable and eco-friendly alternative to conventional fossil fuels. The project successfully achieved its key objectives, including the identification of a highly productive algal strain, a substantial increase in biomass productivity, and the construction and operation of a large-scale photobioreactor-based production system. Notably, the project exceeded the FY20 BETO goal for biofuel productivity, achieving an annualized rate of 4,100 gallons per acre while concurrently achieving a carbon footprint reduction of over 60% compared to fossil fuel alternatives. These advancements not only address critical barriers but also underscore the project's commitment to substantial carbon footprint reduction, aligning with BETO's goals for sustainable and environmentally friendly large-scale biofuel production (Chance and Roessler 2020).

Water Usage and Integration with Waste Utilization:

Algae cultivation requires less water compared to many other crops used for biofuel production. This is especially critical in regions facing water scarcity, as it reduces competition for freshwater resources. Algal cultivation systems can be integrated with wastewater treatment facilities to remediate nutrient-rich effluents while producing EPS. This dual-purpose approach not only helps manage pollution but also creates value from waste (Al-Jabri *et al.* 2020).

Table 1: Table Title: Purification Techniques for Algal EPS.

Purification Technique	Target Impurities	Efficiency/Results	Reference
Liquid-Liquid Extraction (LLE)	Lipophilic impurities (e.g., Lipids)	-90% removal of hydrophobic contaminants	Dupré <i>et al.</i> (2020)
Size-Exclusion Chromatography (SEC)	Proteins, cellular debris	Over 95% purity achieved in EPS fractions	Cutler (2004)
Ultrafiltration (UF) and Membrane Filtration	Proteins, nucleic acids, low MV contaminants	80-98% removal of Proteins and nucleic acids	Sun <i>et al.</i> (2013)
Alcohol Precipitation (Ethanol, Isopropanol, CPC)	Proteins, nucleic acids	Purity levels exceeding 90%	Ziadi <i>et al.</i> , (2018)
Enzymatic Treatments (Proteases, Nucleases)	Proteins, Nucleic acids	>85% reduction in protein contamination	Zhang <i>et al.</i> (2018)
Combined Multi-Step Approach (Enzymatic + UF + SEC)	Multiple impurities	EPS fractions with > 98% purity	Molavipordanjani <i>et al.</i> (2019)

Table 2: Extracellular Polymeric Substances (EPS) from Algae.

Sl. No.	Algae	Components of EPS	Activities	References
1	Chlorophyta (Green algae)			
2	<i>Chlamydomonas mexicana</i>	Ara, Rha, Fuc, Rib, Xyl, Man, Gal, Glc (+)	Enhanced nonspecific immunity by increasing phagocytic function	(Barclay and Lewin 1985), (Shnyukova and Zolotarova 2015)
3	<i>Chlamydomonas reinhardtii</i>	Galacturonic acid, ribose, Ara, Xylose, Glucose, Gal sugars.	Antioxidant activity	(Bafana 2013)
4	<i>Botryococcus braunii</i>	Ara, Rha, Fuc, Gal, Uronic acids, 3-O-Me-Fuc, 3-O-Me-Rha, 6-O-Me-hexose	Antioxidant activity	(Casadevall <i>et al.</i> 1985), (Wang <i>et al.</i> 2021)
5	<i>Chlorella zofingiensis</i>	arabinose, D-xylose, D-mannose, D-glucose and D-galactose	Anticancer activity	(Yalcin <i>et al.</i> 1994), (Zhong <i>et al.</i> 2021)
6	<i>Chlorella vulgaris</i>	f ara, D-xylose, D-mannose, D-glucose and D-gal	Anticancer activity	(Yalcin <i>et al.</i> 1994)
7	<i>Desmococcus olivaceus</i>	Ara, Rha, Xyl, Man, Gal, Glc (+)	Hydrodynamic properties, adhesive properties	(Hokputsa <i>et al.</i> 2003)
8	<i>Dunaliella salina</i>	Gal, Glc (+), Xyl, Fru	Biostimulant for salt stress tolerance	(Mishra and Jha 2009), (EL Arroussi <i>et al.</i> 2018)
9	<i>Nannochloropsis sp.</i>	Glc (+), Man, Fuc, Man, Xyl	Resistant to harsh oxidative treatment and acid/alkaline hydrolysis	(Templeton <i>et al.</i> 2012), (Scholz <i>et al.</i> 2014)
10	<i>Dunaliella tertiolecta</i>	Gal, Xyl, Glc, Rib, (1,4)-D-glucan	Biorefinery material, biomass producer for biotechnological and industrial exploitation of bioethanol.	(Geun Goo <i>et al.</i> 2013)
11	<i>Graesiella sp.</i>	Fuc (+), Gal, Ara, Glc, Man, Xyl, Rib, Rha	Antioxidant activity, mainly as β -carotene anti bleaching, DPPH- free radical scavenging ability, and ferrous iron-chelating, new film-forming material that could be applied in beef meat preservation.	(L. Trabelsi <i>et al.</i> 2016), (Gongi <i>et al.</i> 2022)
12	<i>Gyrodonium impudicum</i> Bacillariophyceae	Galactan	Antiviral Activities Antioxidant Activities, Anticoagulant and Antithrombotic Activities,	(Yim <i>et al.</i> 2007), (Pierre <i>et al.</i> 2014)

			Anticancer Activities, Antibacterial Activities	
13	<i>Amphora rostrata</i>	Rha, Fuc, Xyl, Man, Gal, Glc, uronic acids	Metal binding, Desiccation Prevention, and Flexibility	(Khandeparker and Bhosle 2001)
14	<i>Amphora holsatica</i>	Ara, Rha, Fuc, Xyl, Glc, uronic acids	Oceanographic applications	(Leandro, Gil, and Delgadillo 2003), (S. Zhang, Xu and Santschi 2008)
15	<i>Cylindrotheca clostridium</i>	Rha, Xyl, Man, Gal, Glc, uronic acids	They are important in the ecology of diatoms living in marine sediments and can be produced in response to changes in nutrient availability. Extrusion of carbohydrates from <i>C. clostridium</i> cells	(Staats <i>et al.</i> 1999), (Shnyukova and Zolotarova 2015)
16	<i>Cylindrotheca fusiformis</i>	Ara, Rha, Fuc, Xyl, Man, Gal, Glc, uronic acids	EPS production can be influenced by nitrogen and phosphorus deficiencies.	(Magaletti <i>et al.</i> 2004), (Shnyukova and Zolotarova 2015)
17	<i>Navicula salinarum</i>	Rha, Xyl, Man, Gal, Glc, uronic acids	stabilization of intertidal sediments	(Staats <i>et al.</i> 1999)
18	<i>Navicula directa</i>	Naviculan ;Ara, Rha, Fuc, Xyl, Gal, Glc, uronic acids	Antiviral activities, inhibitory effect on cell-cell fusion	(Leandro, Gil and Delgadillo 2003), (Lee <i>et al.</i> 2006)
19	<i>Navicula subinflata</i>	Man, Gal, Glc, uronic acids, hexosamines, O-Me-pentoses	Antioxidant capacity	(Bhosle <i>et al.</i> 1995), (González-Vega <i>et al.</i> 2021)
20	<i>Phaeodactylum tricornutum</i> CCMP 632 (Ba) ovoidmorphotype	Ara, Rha, Fuc, Rib, Xyl, Man, Gal, Glc, Ino, 3,4-O-Me-Gal	A n t i - i n f l a m m a t o r y , immunomodulatory activities	(Willis <i>et al.</i> 2013), (Guzmán <i>et al.</i> 2003)
21	<i>Phaeodactylum tricornutum</i> CCMP 632 (Ba) fusiformmorphotype	Ara, Rha, Fuc, Rib, Xyl, Man, Gal, Glc, Ino, 4-O-Me-Man	A n t i - i n f l a m m a t o r y , immunomodulatory activities	[47], (Guzmán <i>et al.</i> 2003)
22	<i>Rhodella grisea</i>	Ara, Rha, Fuc, Xyl, Man, Gal, Glc, 3-O-Me-Xyl, 4-O-Me-Xyl, 2,3-di-O-Me-Rha, 2,3-di-O-Me-Fuc, uronic acids	Antitussive activity	(Capek, Matulová and Combourieu 2008), (Nosá?ová <i>et al.</i> 2012)
23	<i>Rhodella maculata</i> CCAP	Ara, Rha, Gal, Glc, Xyl, GlcA	Antimicrosporidian activity	(Roussel <i>et al.</i> 2015)
24	<i>Rhodella violacea</i> LMGEIP 001	Ara, Rha, Xyl, Gal, Glc, GlcA	Antimicrosporidian activity	(Villay <i>et al.</i> 2013), (Roussel <i>et al.</i> 2015)
25	<i>Porphyridium purpureum</i>	With sulfate and methyl residues	Cation Biosequestration Biosurfactant Anti-Viral Products	(Medina-Cabrera <i>et al.</i> 2020)

A study was focused on developing a pilot-scale algal biomass production system integrated with swine manure wastewater treatment, aiming to achieve economically viable and environmentally sustainable algal biofuel production. The cultivation system demonstrated robust areal algal biomass productivity, ranging from 8.08 to 14.59 g/m² × day based on ash-free dry weight and 19.15–23.19 g/m² × day based on total suspended solids (TSS). Although the harvested algal biomass

had a relatively low lipid content of 1.77–3.55%, it could be efficiently converted into bio-oil using a fast microwave-assisted pyrolysis system developed by the researchers. Additionally, the study noted a higher percentage of total unsaturated fatty acids in the lipids of the harvested algal biomass, possibly attributed to temperature and light fluctuations. The cultivation system demonstrated effective nutrient removal rates, with notable reductions in NH₃-N, TN, COD and PO₄-P, particularly in the

north-located photo-bioreactor (PBR-N) during July. The advantages of the system included a high mixotrophic growth rate, low operating costs, and reduced land footprint due to the stacked-tray bioreactor design (Min *et al.* 2014).

The environmental considerations associated with algal EPS production and utilization in jet fuel applications highlight the potential for significant reductions in carbon emissions, reduced water usage, and enhanced sustainability. As demonstrated by numerous research initiatives and pilot projects, the utilization of EPS as a renewable and biodegradable resource in jet fuel production aligns with the global imperative to transition toward more environmentally friendly aviation solutions. Nonetheless, it is essential to continue research and development efforts to optimize processes and minimize potential environmental impacts, ensuring a greener future for aviation.

Nutrient Recycling

Algal cultivation systems integrated into wastewater treatment facilities serve as natural filters for nutrient-rich effluents (Gupta, Pawar, and Pandey 2019). Algae have a remarkable ability to capture and assimilate nutrients, such as nitrogen and phosphorus, which are often present in excessive quantities in wastewater streams. This process is known as nutrient extraction (Rose *et al.* 2015). Algae utilize these nutrients for their growth, effectively removing them from the water. This not only helps in cleaning and purifying the water but also contributes to the biomass production of the cultivated algae. The captured nutrients, particularly nitrogen and phosphorus, are not lost but are stored within the algal biomass. These recovered nutrients are valuable as they can be recycled and repurposed for various applications. In addition to wastewater treatment, researchers have explored the potential of utilizing algal biomass rich in nutrients as a valuable resource for the production of biostimulants, animal feed, or as a source of high-quality nitrogen and phosphorus for agricultural purposes (Chojnacka *et al.* 2015).

Nutrient pollution, often caused by the discharge of nutrient-rich effluents from various sources, including agricultural runoff and wastewater discharge, can have

detrimental effects on aquatic ecosystems (Namaalwa *et al.* 2020). It can lead to excessive algal growth, deplete oxygen levels, and harm aquatic life. This pollution contributes to eutrophication, a process where water bodies become overly enriched with nutrients. Algal EPS production plays a pivotal role in mitigating nutrient pollution (Abdelfattah *et al.* 2023). By cultivating algae to produce EPS, excess nutrients are captured and incorporated into the EPS matrix. This not only reduces nutrient concentrations in the water but also prevents their release into the environment (G. Singh and Patidar 2021).

The integration of algal cultivation systems into wastewater treatment facilities, the mitigation of nutrient pollution through Algal Exopolysaccharides (EPS) production, and the application of recovered nutrients as organic fertilizers represent a holistic and sustainable approach to managing nutrient-rich effluents and addressing eutrophication challenges. This approach not only cleans and purifies wastewater but also recycles valuable nutrients for beneficial use in agriculture and other industrial processes, contributing to environmental conservation and sustainable resource management.

Energy Security:

Traditionally, the aviation industry has heavily relied on fossil fuels, primarily derived from crude oil. This heavy dependence on a single source of energy can leave nations vulnerable to supply disruptions and price fluctuations in the global oil market. In contrast, algal EPS can serve as an alternative, renewable feedstock for jet fuel production. By incorporating algal EPS into the energy mix, countries can diversify their sources of jet fuel (Bwapwa, Anandraj and Trois 2017).

The United States has recognized the importance of energy security and the need to reduce its reliance on imported oil (Sovacool and Brown 2010). As a result, the U.S. government and various research institutions have invested significantly in the research and development of algal biofuels. This investment aims to create a more diverse and resilient feedstock base for jet fuel production. By doing so, the United States becomes less susceptible to supply disruptions and price fluctuations in the global oil market, safeguarding its energy security (Bull 1991).

Algal cultivation can be efficiently implemented domestically. This means that a country can produce its own algal feedstock, reducing the need for long-distance transport of crude oil or other feedstocks typically imported from oil-producing regions. Domestic production of algal EPS not only reduces transportation costs but also minimizes reliance on foreign energy sources (Slade and Bauen 2013).

The UAE, known for its significant oil reserves, has been exploring the potential of algae-based biofuels as a means to diversify its energy mix (Adeniyi, Azimov, and Burluka 2018). By investing in domestic algal cultivation, the UAE aims to reduce its dependence on oil exports. This shift towards renewable energy sources contributes to increased energy security, as it lessens reliance on a single energy commodity, reducing vulnerability to supply disruptions or price fluctuations (Jamil, Ahmad and Jeon 2016). The geopolitical landscape is often characterized by volatility, especially in regions with significant oil production. Conflicts, political tensions, or disruptions in these oil-producing regions can lead to sudden and severe supply interruptions (Krane and Medlock III 2018). In contrast, algal EPS, as a renewable resource, offers a more stable and resilient source of energy. It is not subject to the same geopolitical risks as oil extraction and transportation. The utilization of algal EPS in jet fuel production not only aligns with environmental sustainability goals but also significantly contributes to enhancing a nation's energy security. By diversifying the feedstock base, reducing dependence on imported oil, and creating domestic sources of renewable energy, countries become less vulnerable to geopolitical tensions and supply disruptions that can affect traditional fossil fuel supplies. These strategic initiatives in algal biofuel development are instrumental in ensuring a more secure and sustainable energy future.

Conclusion

The exploration of algal exopolysaccharides (EPS) as a potential source for sustainable jet fuel represents a groundbreaking advancement in biofuel research with immense environmental, economic, and technological implications. As the global aviation

industry faces increasing pressure to reduce its carbon footprint, the need for viable, renewable fuel alternatives becomes more urgent. Algal EPS, owing to their unique biochemical properties and renewability, provide a promising solution to meet this demand while addressing the pressing challenges of climate change and resource depletion. From an environmental perspective, algal EPS-derived biofuels are inherently carbon-neutral. The cultivation of algae not only captures carbon dioxide from the atmosphere, helping to mitigate greenhouse gas emissions, but it also facilitates a closed-loop carbon cycle. When used as jet fuel, EPS biofuels release carbon dioxide during combustion, which is then reabsorbed by algae during subsequent growth cycles. This cyclical process could significantly reduce aviation's overall carbon emissions, a major concern given that the sector contributes to approximately 2-3% of global CO₂ emissions. Additionally, algae are highly efficient in their use of carbon dioxide and can grow in conditions unsuitable for conventional crops, such as wastewater, saline, and non-arable land, eliminating competition with food crops for arable land and water resources. This characteristic could play a critical role in addressing the increasing strain on agricultural resources due to the world's growing population. Economically, the production of EPS-based biofuels presents substantial opportunities for job creation, energy security, and rural development. By fostering the establishment of algae-based biofuel industries, particularly in regions with abundant sunlight and access to wastewater resources, EPS production can stimulate local economies, reduce reliance on imported fossil fuels, and create employment opportunities in both the algae cultivation and biofuel production sectors. Furthermore, the integration of algae cultivation with wastewater treatment systems offers a cost-effective and environmentally friendly way to manage wastewater, transforming an environmental burden into a valuable resource for biofuel production. This dual-purpose approach not only enhances the economic feasibility of algal EPS as a feedstock but also contributes to water conservation efforts. Technologically, algal EPS biofuels demonstrate high potential in terms of energy density and combustion efficiency. Their chemical structure, which includes sugars, proteins, and polysaccharides, can be modified and

engineered to meet the specific performance requirements of jet fuel, ensuring optimal fuel quality and engine compatibility. Current research into metabolic engineering and bioprocessing technologies could further enhance the yield and efficiency of EPS production, making it increasingly viable as a commercial biofuel source. Moreover, the ability to scale up algae cultivation through advancements in photobioreactor design and genetic engineering could drive down production costs and improve the economic viability of EPS-based biofuels. However, despite their considerable potential, significant challenges remain in making EPS-based biofuels a commercially viable alternative to fossil jet fuel. These challenges include optimizing algae cultivation techniques, improving EPS extraction and refinement processes, and addressing the current economic scalability of algae-based biofuels. Research is needed to better understand the specific biochemical pathways involved in EPS production, as well as to develop more efficient methods for their extraction, purification, and conversion into high-performance fuels. Technological innovations in these areas, alongside policy support and investment in biofuel infrastructure, will be critical to overcoming these barriers. Algal exopolysaccharides offer a highly promising pathway toward a more sustainable and eco-friendly aviation sector. By harnessing the full potential of algae, we can not only address the growing demand for renewable jet fuels but also contribute to global efforts in reducing the environmental impact of aviation. As technological advancements continue, EPS biofuels could serve as a key component in the transition to a low-carbon economy, positioning algae as a central player in the future of renewable energy. Continued research, innovation, and collaboration between industry, government, and research institutions will be essential to unlocking the full potential of algal EPS as a viable, sustainable alternative to conventional jet fuels, ensuring a greener, more sustainable future for global aviation.

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